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HYDRAULIC COMPONENTS HYDROSTATIC TRANSMISSIONS GEARBOXES - ACCESSORIES

HT 38 / A /102 / 1004 / E

ELECTRO-HYDRAULIC PUMPS



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	-This catalogue i	is published by HANSA-TMP si Via Martin Luth I - 41100 MODI	ner King, 6
	lssue number : Replace all previ	HT 38 / A / 102 ious edition	/ 1004 / E
	anufacture :	 D.C. Permanent Magnet Mo Electro-hydraulic pumps for Electro-hydraulic pumps for A.C. and D.C. geared motor A.C. and D.C. drive wheels 	- compound wound - shunt wound - separetely excitated otors lifting steering
Our motors are m	anulaciuled with .	 High efficiency Protection from IP 20 up to Class H and F materials IEC and European Standard Special models on request High officiency compatible 	ds compliance

- High efficiency armature core lamination
- they are available : ventilated
 - not ventilated
 - with forced ventilation

All products are manufactured in compliance with IEC and European standards.

Permanent Magnet Motors

Simplicity in construction, high performances with optimum efficiency and long stable life are the most important features of our permanent magnet motors.

Wound Field Motors

During the wound field motor design and development we have taken into consideration all the technical and commercial aspects, wich are required to meet every kind of applications.

For this reason all of the important components used on our motors have been specifically selected, are of a very high quality and they are used on every models.

This philosophy enable us to provide reliable motors even when they are used in the heaviest conditions. **Electro-hydraulic pumps for steering**

The hydrostatic steering system is used in vehicles where the driver has to control large loads with minimum effort and where confort and safety are essential.

We have designed and developed a range of electro-hydraulic pumps wich are suitable for this kind of application. When the steering wheel is turned the steering unit measures an oil volume , which is proportional to the steering-wheel rotation. The oil is supplied by the electro-hydraulic pump to the steering unit and from stering unit into the chamber of the steering cylinder.

Electro-hydraulic pumps for lifting and traction applications

The electro-hydraulic pumps consist of a permanent magnet motor or wound field motor of an integrated gear pump. Sometime different kinds of pumps or multiple-stage pumps are utilised to meet specific inquiries. The type of winding determines the electro-hydraulic performance, in particular the idling and full load speed variations.

We are able to supply compound, series and shunt wound motors and consequently can provide customers with the best combination to meet their specific requirement



GENERAL INFORMATION (continued)

DESIGN FEATURES

Type of winding	The motor range includes : - Wound field motors - Series wound - Compound wound - Shunt wound - Permanent Magnet motor - Permanent Magnet motor - The motor - The motor - The motor - The motor - The motor motor - The motor
Enclosure	- Enclosure from IP 20 up to IP 56 can be supplied.
Insulation Class F	 Achieved by class H insulated wire, in conjunction by epoxy paints and resins. This guarantees high strength and reliability at up to 155°C winding temperature.
Bearings	 Selected quality ball bearings with double shield and internal lubrication. On request high temperature grease or C3 tolerance bearings can be supplied.
Brushes	 Made of carbon or graphite-metal depending on the motor characteristic. Easy to reach and maintain or, if necessary replace.
Accessories	 Available on request : electromagnetic brakes, start contactors, thermal protection and detectable wear system, worm and planetary gearboxes, tachogenerator or encoder, forced ventilation, foot mounting adapter.

Motor

Characteristics - Speed and torque of a D.C. motor , and therefore also volumetric flow and pressure of the driven pumps, are interrelated as shown in the graphs. The type of winding determines the curve shape.

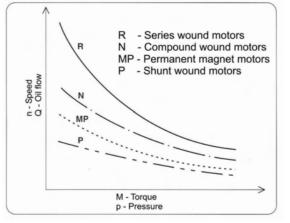
Series wound motors are characterized by excellent starting torque. One should also note the high idle speed.

Shunt wound motors have the benefit of maintaining a practically constant speed irrespective of load

variation; they have low starting torque and high starting current.

Permanent Magnet motors perform like shunt wound motors but in permanent magnet motors generally the variation in speed is greater as load changes.

As on see from the diagram, compound wound motors have intermediate features in comparison with series and shunt wound motors.



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GENERAL INFORMATION (continued)

DUTY TYPES

The dimensioning of D.C. motors and electro-hydraulic pumps is based on the duty types. In particular the output power (Pr) depends on the temperature (T) reached by the motor.

The most important are :

Continuous running duty type S1

Operation at constant load, the duration of which is sufficient to achieve thermal equilibrium. This is the continuous duty condition equivalent to maximum performance of the motor.

Short time - duty type S2

Operation at constant load, of short duration, without thermal equilibrium being reached . A no load period follows, sufficient for the motor to return to ambient temperature. Example : S2 – 60 min. The motor runs continuously for 60 minutes, and stops a time sufficient to return to ambient temperature.

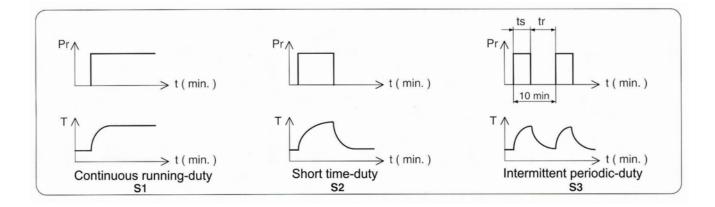
Intermittent periodic-duty type S3

Operations which consist of a sequence of uniform cycles (duty-cycle 10 min.) consisting of a period at constant load (ts) and a no load period (tr)

Example : S3 - 30%

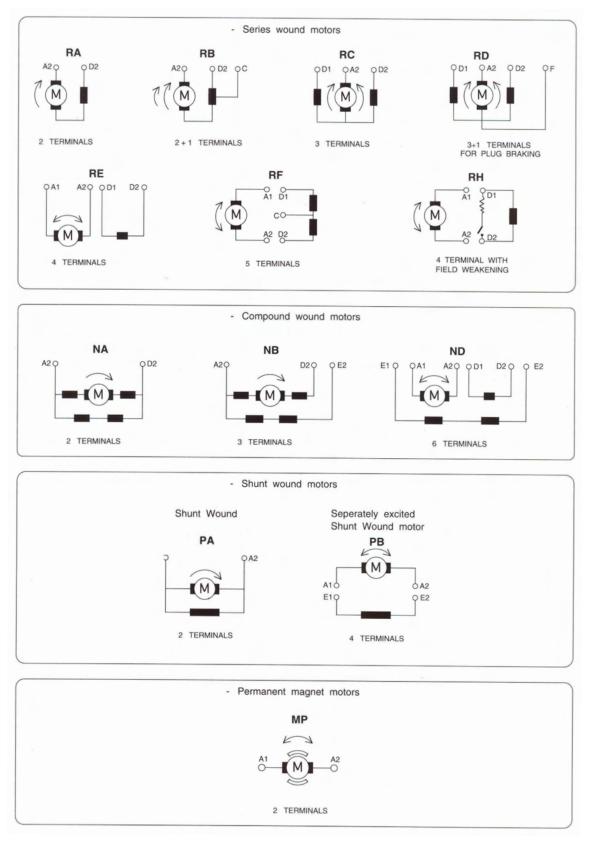
The motor runs 3 minutes and stops 7 minutes.

S3 (%) =
$$\frac{\text{ts}}{\text{ts + tr}}$$
 x 100





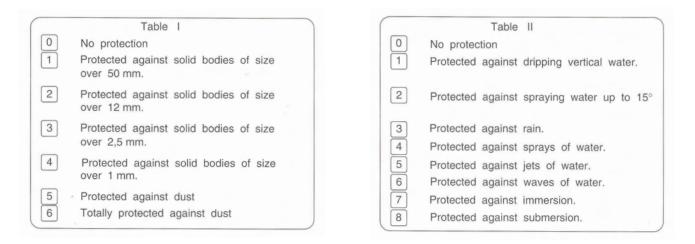
GENERAL INFORMATION (continued) TIPICAL MOTOR CONNECTION



DC Motors Electro-Hydraulic Pumps

GENERAL INFORMATION (continued)

ENCLOSURE



The degree of protection of electric motor cover is expressed by the two letter IP followed by two numbers. The first number (see table I) is the degree of protection against solid bodies as indicated The second number (see table II) is the degree of protection against harmfull penetration of water.

Example : Protection IP 44 = Protected against 1mm. solid parts and water spray.

USEFUL FORMULAS

Pa = Input Power (kW)	Power Pa = U x I
Pr = Output power (kW)	Pr = 0,105 x M x n
U = Voltage (Volt)	Qxp
I = Current (Ampere)	Pr =600
Q = Pump delivery (It / min.)	Torque
p = Pressure (bar)	Pr M = 9,55 x
M = Torque (Nm)	n
n = Speed (n/min.)	Efficiency
Þ = Efficiency (%)	Þ = Pr Pa



ELECTRIC D:C: MOTORS ORDER CODE

CA 2000 24 2000 151 RA VA Q - TYPE
- NUMBER OF BRUSHES
TYPE CA Wound Field Motor MP Permanent Magnet Motor
MOTOR DIAMETER We built electric D.C. motors with following diameters: 102, 113, 125, 151, 191, 244. (mm.)
TYPE OF WINDING We can supply: series wound RA or RB , compound wound NA , shunt wound PA and permanent magnet MP .
TYPE OF FAN Identifiable from external appearance
fan cooled motors motor without fan
NUMBER OF BRUSHES
Z 2 brushes Q 4 brushes TB 8 brushes TC 12 brushes
ACCESSORIES AVAILABLE ON REQUEST
 Start contactors Foot mounting Thermal protections and detectable wear systems



ELECTRIC - HYDRAULIC PUMP ORDER CODE

	EP	3000	24	1580	151	RA	VA	Q] +	4 GR2 S V
- TYPE										
- POWER (W)										
- VOLTAGE (V)12, 24, 3	6, 40, 48, 60,	72, 80								
- MOTOR SPEED (n/min.)										
- MOTOR DIAMETER (mm.)) _									
- TYPE OF WINDING										
- TYPE OF FAN										
- NUMBER OF BRUSHES										
- TYPE OF PUMP										
			TYPE							
EP	Elect	tro-hydra	aulic p	ump for	lifting a	applicati	on			
SE				ump for s	-					
E	1			oump spe						
		MOT	OR DIA	METER						
We	built electi				followin	a diame	ters:			
	, 113, 12				(mm.)					
102	, 110, 12	o, 101,	131, 2		(1111.)	, 				
		TYPE O	F WIND	DING						
Wea	can supply	: series	wound	RA or	RB, con	npound				
would	nd NA, sh	unt wou	Ind PA	and per	manent	magne	t MP.			
	=	VP 2						۹	NV	
fan cooled motors	- [۷	/P 2						-]] Dut fan
		VP 2	OF BF	RUSHES				-]] Dut fan
		NUMBER		RUSHES TB 8 b	orushes			-	with	
fan cooled motors	^	NUMBER		TB 8 b				motor	witho 2 brus	
fan cooled motors	4 brushe.	NUMBER IS		TB 8 b				motor	witho 2 brus	shes
fan cooled motors Z 2 brushes Q 1.1 1.4 1.7 2.1 2.5 3.2 3.7 [4 5.5 6.3 8 9.5 11.3 14 [A brushe	NUMBER IS		TB 8 b TYPE O	F PUMP.			motor	witho 2 brus	shes
fan cooled motors fan cooled motors z 2 brushes Q 1.1 1.4 1.7 2.1 2.5 3.2 3.7 [4 5.5 6.3 8 9.5 11.3 14 [2.5 26.4 33.7 39.4 42.7 51.4 60 [4 brushe.	NUMBER IS		TB 8 b	F PUMP.			motor	witho 2 brus	shes
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Image: Contract of the second seco	4 brushe.	NUMBER IS		TB 8 b TYPE O	F PUMP.			motor	witho 2 brus DUP, R	ihes IOTATION.
Image: Contract of the second seco	4 brushe.	NUMBER IS		TB 8 b TYPE O	F PUMP.			motor	witho 2 brus DUP, R	ihes IOTATION.
Image: Constraint of the second se	4 brushe.	NUMBER IS		TB 8 b TYPE O	F PUMP.			motor	witho 2 brus DUP, R	ihes IOTATION.
z 2 brushes Q 1.1 1.4 1.7 2.1 2.5 3.2 3.7 4 5.5 6.3 8 9.5 11.3 14 14 2.5 26.4 33.7 39.4 42.7 51.4 60 0 Displacements cm³./rev Group Group Rotation D Clockwise S Anticlockwise S Reversible	4 brushe.	5 [20.8 [2	23,4	TB 8 b TYPE O GR1 GR2 GR3	F PUMP.			motor	witho 2 brus DUP, R	ihes IOTATION.
Z 2 brushes Q 1.1 1.4 1.7 2.1 2.5 3.2 3.7 4 5.5 6.3 8 9.5 11.3 14 2.5 26.4 33.7 39.4 42.7 51.4 60 Displacements cm³/rev Group Rotation D Clockwise DS Reversible V Gear pump with relief valve	4 brushe	5 [20.8 [2	23,4	TB 8 b TYPE O GR1 GR2 GR3	F PUMP.			motor	witho 2 brus DUP, R	ihes IOTATION.

DC Motors Electro-Hydraulic Pumps

	Fax: E-mail:	
	ELECTRO HYDRAULIC PUMPS EN	NQUIRY FORM
Dimesions of exis	ting pumps:	
		A = mm. B = mm C = mm L = mm Diameter = mm
Electro Hydraulic	Pump data :	
POWER: VOLTAGE: SPEED: Pump displaceme Max Working Pre Max Oil Delivery:	ssure: bar	
Type of winding:	C series wound Number of terminals C C compound wound C Shunt wound C permanent magnet	2 (1 speed) 3 (2 speed)
Duty Cycle:	C continuous S1	
Enclosure:	IP 20 IP	
ACCESSORIES:		
	Thermal protection 🗌 90°C 🗌 110°C 🗌 130° Brush detectable wear system	°C



Company: Contact person: Fax: E-mail:
D.C MOTOR ENQUIRY FORM
Many years of experience have indicated that for optimum cost, performance and reliability, a great many details are very important. Therefore before offering equipment we would ask you to complete the following details, and return the complete questionary to our Technical Dpt. at your earliest convenience.
POWER: WATT VOLTAGE: VOLT SPEED: r.p.m.
Type of winding: C series wound Number of terminals C 2 (1 speed) C compound wound C 3 (2 speed) C shunt wound C permanent magnet
Duty Cycle: Continuous S1 Short time S2 min. intermittent periodic S3 %
Enclosure: CIP 20 CIP
ACCESSORIES:
☐ Thermal protection ☐ 90°C ☐ 110°C ☐ 130°C ☐ 130°C
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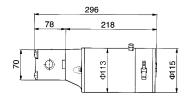
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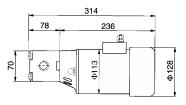
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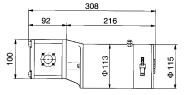
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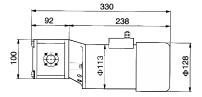
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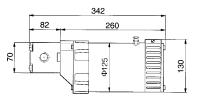
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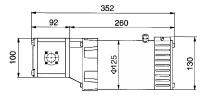












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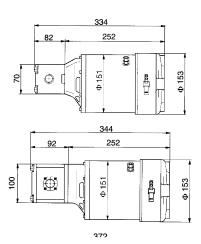
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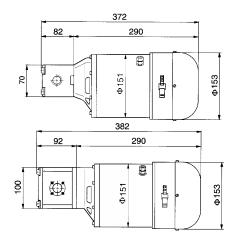
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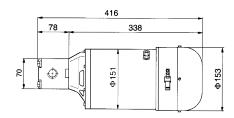
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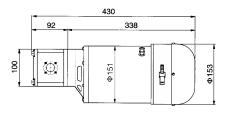
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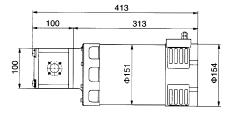
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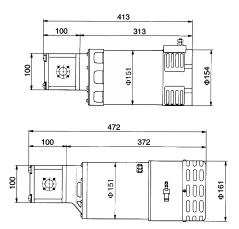
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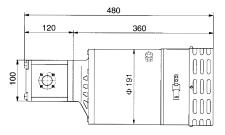
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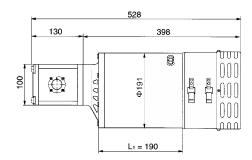
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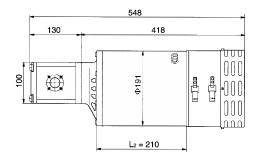
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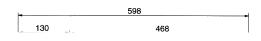
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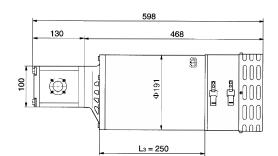
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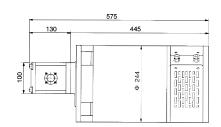
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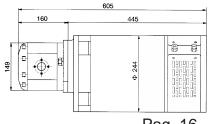












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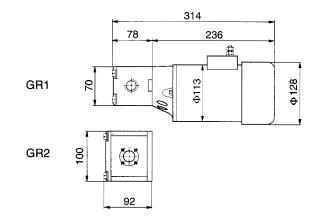
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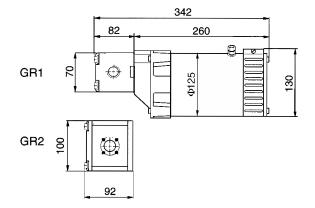
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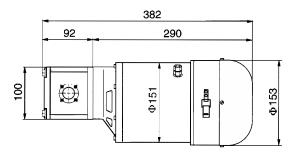
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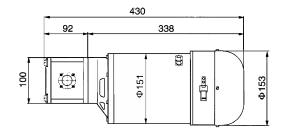
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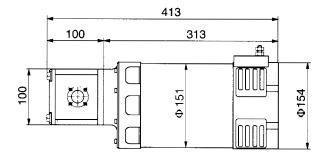




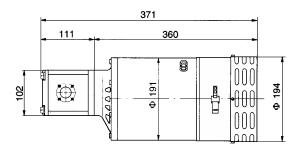
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